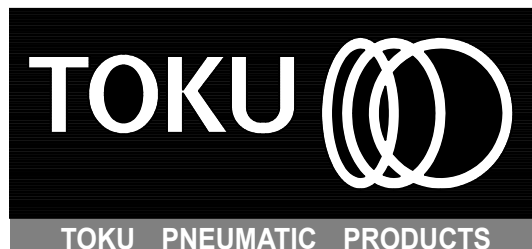


Minimighter

TMM-140A

TMM-140AE



MANUAL

INSTRUCTION MANUAL

**Carefully read all instructions before operating
or servicing any TOKU tools.**

TOKU PNEUMATIC CO., LTD.

17-01

No.8

INTRODUCTION

Thank you for purchasing the Toku Air Manipulator.

This manual is a guide which will show you how to use the Air Manipulator safely and efficiently. Please read the manual in its entirety and understand the contents before proceeding to operate the hoist. Also convey this information to the actual operators of the hoist.

The Air manipulator was designed to operate on compressed air to lift and lower loads. As a result before operating the Air manipulator, it is necessary to also read the instruction manual for the compressor. In addition, for proper regulations about usage of the Air manipulator, consult the "Crane safety regulations standards" usage other than the ones written in this manual should be performed safety and with responsibility.

Before reading the manual, it is important to understand the following terms.

Precautions concerning safety, the following points should be obeyed.

⚠ WARNING :

Warning indicates an immediate hazardous situation, which could result in death of fatal injuries and property damage.

⚠ CAUTION :

Caution indicates a potentially hazardous situation, which may cause minor or moderate injuries and property damage.

- * Store this manual nearby and read it over continuously.
- * If this manual is damaged or is lost, immediately contact your dealer to have it replaced.
- * If the Hoist is used by more than one person, please have the new person read this manual before operating this hoist.
- * If the Hoist is transferred to another location, please make sure this manual is read by the next operator/owner.

If you have any questions about the hoist or the instruction manual, please contact Air & Allied Sales (Pacific) Pty Ltd.

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PRECAUTIONS CONCERNING SAFETY

⚠ WARNING :

When operating the hoist, obey the safety precautions stated in this manual.

⚠ WARNING ; OBEY FACTORY SAFETY RULES

Operators who use this hoist must have training.

Obey all facility rules, safety precautions and operational regulations.

⚠ WARNING ; WEAR PROPER CLOTHING AND SAFETY EQUIPMENT

Wear proper clothing during operation of the hoist.

Do not forget to wear a Helmet, safety boots and gloves when operating the hoist.

Also if the Noise level is high, it is necessary to wear ear protectors.

Do not operate the hoist wearing a tie or with open sleeves. It is possible that these loose items may get rolled in with the cable.

⚠ WARNING ; SAFE OPERATION STARTS FROM A STABLE POSITION

Do not operate the hoist in an unstable position. Always have good footing and a stable base when operating the hoist.

⚠ WARNING ; INSTALL THE AIR MAINPULATOR SECURELY

Make sure the hoist is placed securely in a safe place. Also the hook must be securely in place.

⚠ WARNING ; DO NOT MODIFY THE HOIST

Do not remove screws or covers which are on the hoist.

Do not modify and operate the hoist. It is a very dangerous practice.

The manufacture will not take any responsibility if a unit has been modified and an accident result from the modification.

**⚠ WARNING ; DO NOT USE THE ROPE OR HANGING EQUIPMENT AS EARTH
(GROUND)**

When performing welding operations, do not use the rope or hoist as ground or earth.
This may become the cause of an accident or breakage in the hoist.

⚠ WARNING ; USING THE HOIST INCORRECTLY LEADS TO ACCIDENTS

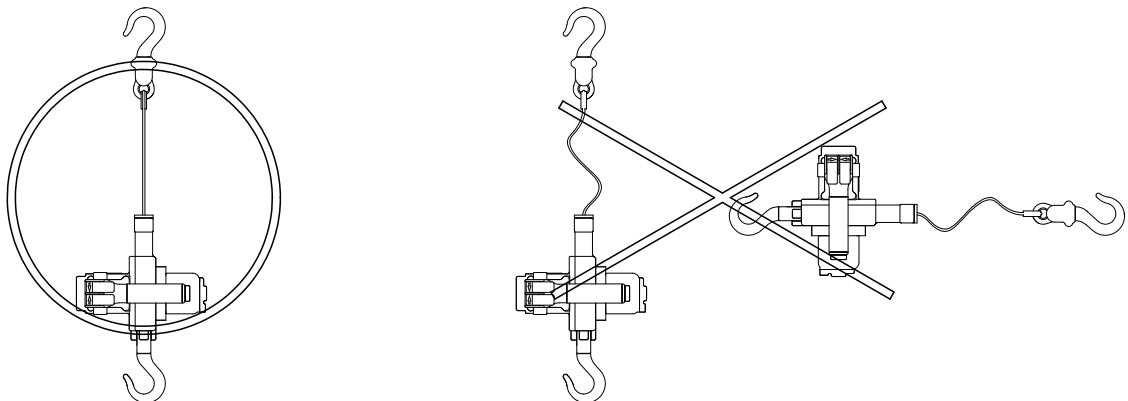
Do not use the hoist over its capacity.
Incorrect operation of the hoist will lead to damage of the hoist or fatal injuries.

⚠ WARNING ; DO NOT LIFT, OR SET THE LOAD SIDE WAYS WITH THE HOIST

Lifting the load side ways or setting the load side ways will lead to accidents.
The wire will not wind properly when the hoist is used in the side ward direction and will put unnecessary load on the hoist leading to a possible accident. The hoist should be used in the up/down direction only.

⚠ WARNING ; DO NOT OPERATE WITHOUT LOAD AT ROPE END

Do not operate without load at rope end.
Over winding protection device may not function with a no load situation and may cause wire damage or operate in the wrong direction.



BASIC SAFETY PRECAUTIONS

⚠ CAUTION ; Keeping the area tidy is the first step to safety.

- Keeping the job site tidy is the first step to a safe environment.
- Keep the facility clean and neat at all times.

⚠ CAUTION ; Stay away from the job site if you do not operate the hoist.

- If you are not the operator, stay away from the job site.

⚠ CAUTION ; Difficult operations will lead to accidents.

- Do not use the hoist for operations over its capacity. These operations may lead to damage to the hoist and should be avoided.

⚠ CAUTION ; Stop operating the hoist if trouble is detected.

- When operating the hoist, if trouble is found, immediately stop operating the hoist and inspect or repair.

⚠ CAUTION ; Handle the hoist with care.

- Do not drop or hit the hoist externally. This will lead to cracks and damage the hoist. Also do not stamp or engrave information directly onto the hoist. If a crack does develop, and air is leaking through this crack, do not operate the hoist.

⚠ CAUTION ; Good maintenance will extend the life of the hoist.

- Keep a good maintenance program for the hoist and keep it clean.

⚠ CAUTION ; Periodic inspection of the hoist is basic safety.

- Periodic inspection of the hoist will allow your hoist to operate smoothly and safely. Refer to the crane safety standards. Daily and monthly inspection programs should be performed.

⚠ CAUTION ; For inspection or repair of the hoist, consult your dealer.

- Contact your dealer for repairs or inspection of the hoist. When parts need to be replaced, use only genuine parts.

⚠ CAUTION ; Storage of the hoist is also very important.

- Store the hoist in a dry area. When storing the hoist for a longer period of time, to prevent internal rust, apply 3 cc of lubrication into the air hose and operate the hoist for 3~4 seconds.

SPECIFICATIOIS

Model	Rated Load (kg)	Lift (m)	Air Pressure MPa (kgf/cm ²)	Wire Rope Dia×Len.	Speed (m/min)	Air Consumption (m ³ /min)	Weight (kg)	Hose Size (inch)
TMM-140A	140	2	0.4~0.6	4×2.8	12.5	0.6	10	R3/8
TMM-140AE	140	2	0.4~0.6	4×2.8	12.5	0.6	11	R3/8

※The values in Speed and Air Consumption are under dynamic pressure, 0.6Mpa (6kgf/cm²).

DESCRIPTION OF PARTS

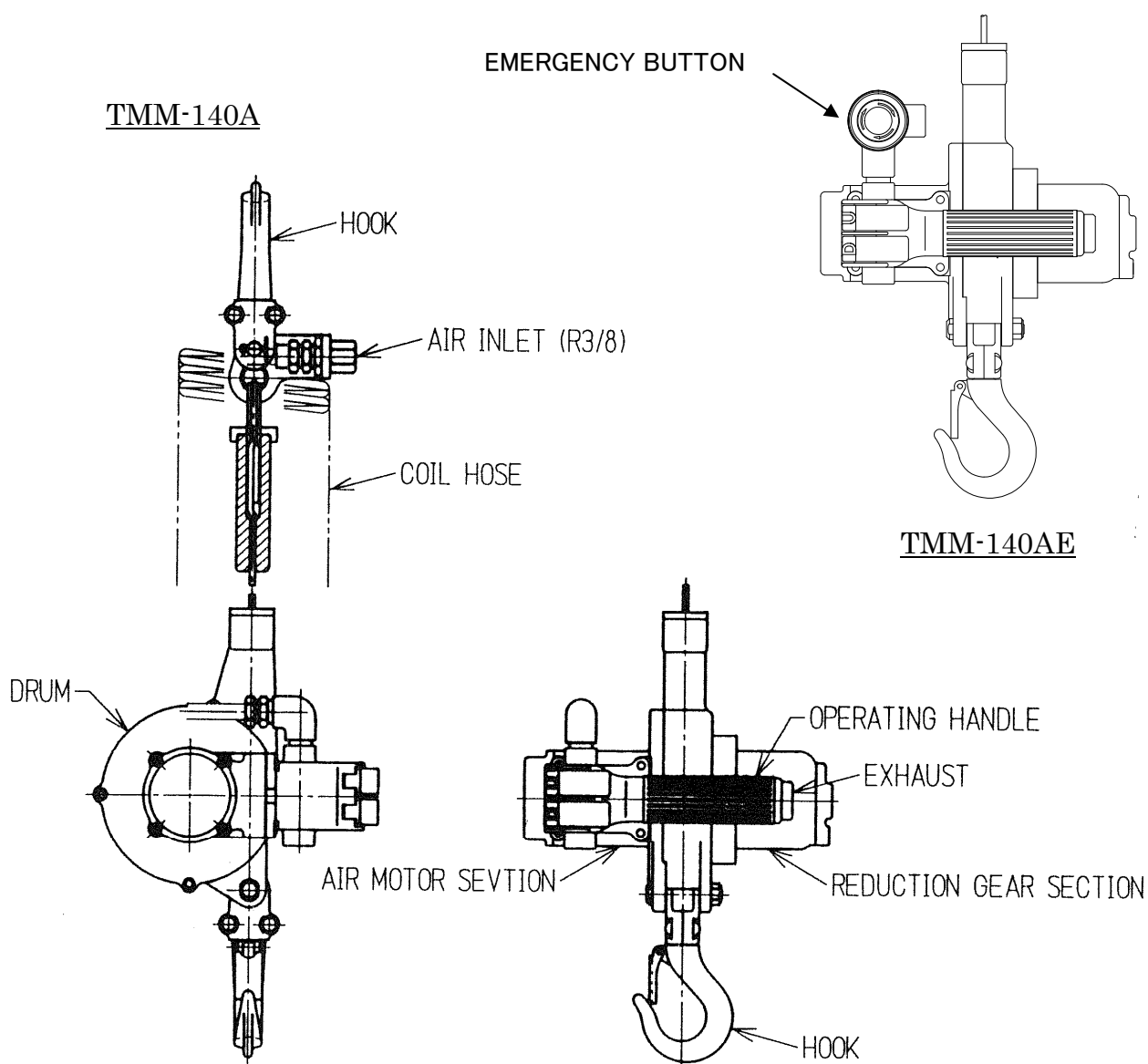


Diagram 1

BEFORE OPERATION

1. PIPING

⚠ CAUTION ; Install a filter, regulator and oiler near the hoist.

Piping size of 3/4" is recommended to meet hoist specifications.

⚠ CAUTION ; Recommended air hose; Larger than 3/8" (9.5mm) .

If the air hose length is longer than 10 meters, use one size larger air hose.

(This is to avoid drop in pressure due to friction within the air hose.)

⚠ CAUTION ; Install a Drain port in the lowest area of the piping. It is important to drain the line periodically. If the air contains high levels of moisture, this will be the cause of rust within the hoist, and will eventually lead to malfunction of the hoist.

⚠ CAUTION ; Before connecting the air hose to the hoist, always blow flush the air inlet area. This will prevent any foreign substances from entering the hoist.

⚠ CAUTION ; Before connecting the air hose to the hoist, apply about 10 cc of lubricating oil into the inlet port of the hoist. This will provide the initial lubrication to the hoist.

2. CONFIRMATION OF OPERATING AIR PRESURE

⚠ CAUTION ; The operating air pressure range is 0.4~0.6 MPa. If the hoist is operated below 0.4 MPa or higher than 0.6 MPa, this will effect the life, performance and safety of the hoist. As a result, confirm the air pressure from the compressor and piping is correct before usage.

(The best air pressure to operate the hoist is 0.6 MPa)

3. LUBRICATION

⚠ CAUTION ;

★ To provide lubrication to the air motor, use the line oiler in situated in the piping.

The recommended amount of oil is 10~15 drops/minute, or 0.2~0.3 cc.

★ Lubrication for reduction gears;

When the hoist is dis-assembled for maintenance (recommended once a year)
apply gear grease to the gears.

★ Apply lubrication to the wire periodically.

Type of Lubrication recommended for the TMM—140A Hoist;

Lubrication : Turbine oil JIS, Type 2, ISO VG 46

Grease : Litumue grease NLGI No.2 or equivalent

4. WEIGHT OF LOAD

⚠ CAUTION ; The rated load for this hoist is 140 kg. Do not operate the hoist with

a load over the rated load of this hoist. This will damage the hoist and reduce the life
of the parts. This may also lead to accidents.

5. OVER LIFTING

⚠ WARNING ; This hoist is not equipped with

the over lifting limit device.

The lifting limit of this hoist is the position just before
the wire guide contacts safety stopper.

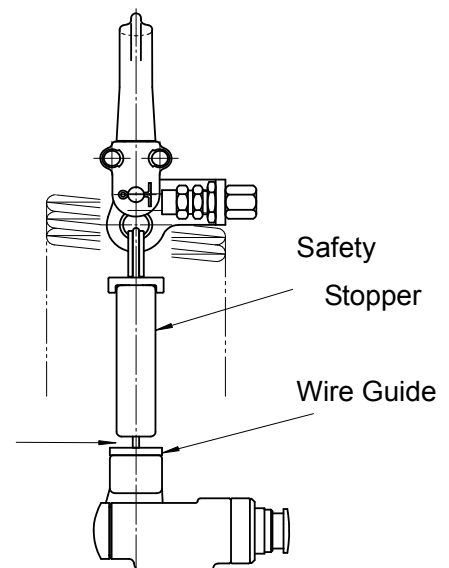
Stop operating this hoist before the wire guide contacts
safety stopper.

The safety stopper is broken and wire rope might
be broken if you operate the hoist to contact the
safety stopper regularly.

As a result, the lifting material possibly
drops and this may lead to critical accident.

When you use this hoist, adjust the hoist
position appropriately so that wire guide never
contact safety stopper during operation.

Do not contact
(make sure of
the clearance)



PREPARATION BEFORE OPERATION

1. Selection of Compressor and Drain removal

Method of Selection : The Air consumption for the hoist is shown in the Specification chart on Page 6.

(Air Consumption × 10) × No. of units < Compressor Horsepower

Method of Drain removal

Rust will develop leading to the cause of trouble if you do not drain the compressor.

Open the drain at the bottom of the air tank on your compressor.

Remove excess water and oil. Supply clean dry air to the hoist. (Refer to the Compressor manual for details.)

2. Hose and couplings

Size of hose ; For the hoist, a hose with an inside diameter of 9.5 mm (3/8") should be used. If the hose is going to be longer than 10 meters, use a hose size one larger than 9.5 mm (3/8").

⚠ CAUTION ; Before connecting the hose, make sure the connection area is free of dirt or foreign substances.

⚠ CAUTION ; If the hose is too long, this will result in a drop of pressure at the hoist and the performance of the hoist will not be maintained.

3. Inspection of hoist

● Check for loose bolts or screws.

Check to see if any bolts or screws are loose. If any areas are loose, tighten them immediately.

● Inspect for cracks or breakages.

Check each part for cracks or breakages. If any parts show damage, do not use the hoist. Contact your dealer for repair.

4. Inspection of Wire Rope.

⚠ WARNING ; Do not use a Wire rope which has a kink or is deformed. (See sketch to the right)
Do not use a wire rope which has broken strands.

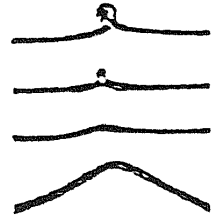


Diagram 2

5. Re-confirm strength of area where hoist is attached.

⚠ WARNING ; Before mounting the hoist to its position, make sure the Mounting area is within the safety factor of the rated load of the Hoist.

6. Confirmation of Upper and Lower hook.

When the hook is new, measure dimension " L " and " T " and record there figures. If dimension " L " opens more than 0.5 mm and " T " dimension wears more than 1 mm, it is necessary to replace the hook. If the hoist is continued to be used, the hook may open up and lead to a major accident.

(See diagram 3 for details)

- Make sure the safety claw is in the correct position when using the hoist.

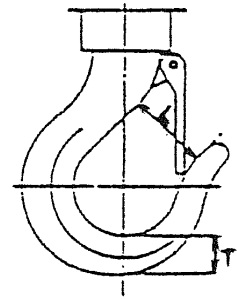


Diagram 3

7. Make sure the load is within 2 meters of the hoist.

⚠ WARNING ; This hoist has an overwind prevention device installed in the unit, but do not use this mechanism to stop the hoist as a normal operation. This device was designed as an Emergency stop feature and not for normal stopping of the hoist. As a result, if this device is used for normally stopping, this will lead to the cause of wire damage or breakage, leading to the dropping of the load and may lead to a human accident. When assembling the wire, make sure the lift has some allowance in the up/down direction as a safety factor.

L = _____
T = _____

HOW TO OPERATE

1. Starting and Stopping the Hoist

1-1. Operating Handle (Lever)

⚠ WARNING ; Do not use or operate the operating handle if it is not necessary to operate the hoist. If the hoist is not operated properly, it may lead to unwanted accidents.

1-2. Operation

⚠ WARNING ; For initial start up, operate the hoist slowly by pushing the lever gradually. If the wire rope is loose and a load is suddenly lifted, this will put unwanted stress on the wire rope and hoist body leading to possible damage to the hoist or shorter life of parts.

1-3. Operation in the opposite direction

⚠ WARNING ; Do not suddenly operate the hoist in the opposite direction. (See diagram 4)

This will lead to an impact load to the wire rope and body of the hoist, leading to damage to the hoist or shorter life of parts.

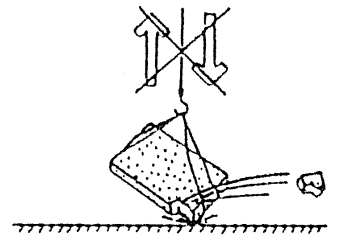


Diagram 4

2. Operation of Hoist

2-1. Confirmation of Slings/Sling chains

⚠ WARNING ; Before using slings, wire ropes or chain slings always check the rated load for these items before usage. Do not use slings do not meet the rated load of the hoist.

2-2. Confirmation of the balance when using slings

⚠ WARNING ; When using a sling, confirm the load is balanced correctly. (See diagram 5)

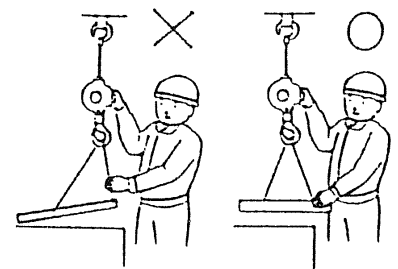


Diagram 5

2-3. Avoid sudden operation or sudden change in direction of the hoist.

⚠ WARNING ; Do not perform sudden lifts or sudden lowering of the hoist. Also, do not suddenly operate the hoist in the opposite direction. (See diagram 4)

This will lead to damage of the wire rope or hoist body. The load may also fall over leading to an accident.

2-4. Do not lift people using the hoist

⚠ WARNING ; This hoist is designed to lift loads. Do not at any time try to lift people. (See diagram 6)

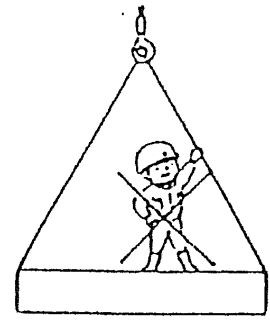


Diagram 6

2-5. Do not leave the hoist with a load

⚠ WARNING ; Do not leave the hoist with a load. When leaving a load, lower the load to a stable position and remove the hook from the load. (See diagram 7)

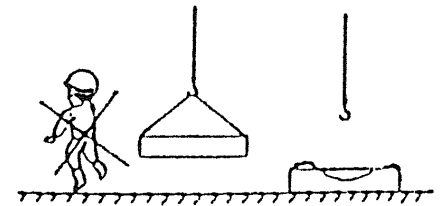


Diagram 7

2-6. Safe Operating position

⚠ WARNING ; Do not operate the hoist under the load. Stay as far away from the load as possible while operating the hoist.

2-7. Distance from load

⚠ WARNING ; Do not allow anyone except the operator of the hoist to be near the load. (See diagram 8)

Anyone except the operator of the hoist should be at least 2 meters away from the load/hoist.

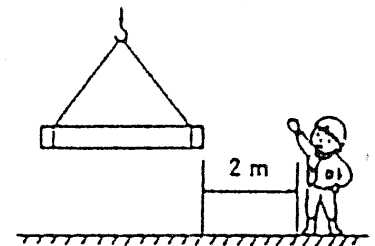


Diagram 8


2-8. Signals at Job site

⚠ WARNING ; When using the hoist jointly with another person, use signals agreed at the job site and obey them during a joint operation.

2-9. Precautions during operation

⚠ WARNING ; During operation of the hoist, do not touch the area of where the wire enters or moves. This is very dangerous.

2-10. Caution after using the Hoist

 **WARNING** ; Do not touch the hoist right after operation of it.
It may get warm after operating the hoist for long periods of time.

INFORMATION ON THE AUTO-STOP VALVE

An auto-stop valve is equipped in this hoist.

When the DOWN button is pushed and the hoist lowers to its full extent, the auto-stop valve will activate stopping the hoist from lowering any further.

In order to de-activate the auto-stop valve push the UP button.

⚠ WARNING ; If the hoist moves in the UP direction when the DOWN button is pushed.

Immediately advise your dealer or distributor.

⚠ WARNING ; This hoist has an overwind prevention device installed in the unit, but do not use this mechanism to stop the hoist as a normal operation. This device was designed as an Emergency stop feature and not for normal stopping of the hoist. As a result, if this device is used for normally stopping, this will lead to the cause of wire damage or breakage, leading to the dropping of the load and may lead to a human accident. When assembling the wire, make sure the lift has some allowance in the up/down direction as a safety factor.

EMERGENCY BUTTON (Equipped with the TMM-140AE)

If the control of the lever on the operating handle is out of order in operation, push the emergency stop button immediately to stop the operation.

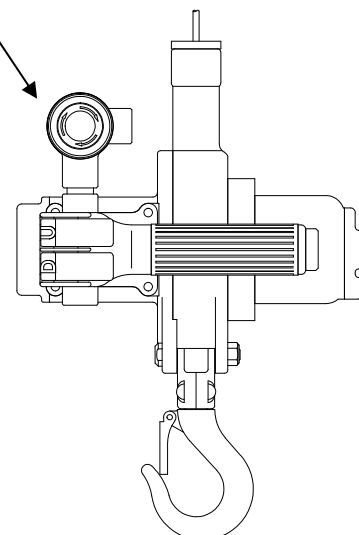
Once push *the red button*, the operations stop. Turn the button clockwise to remove the emergency stop.

⚠ WARNING ;

When using the , did not HIT the button.

Press the button with your finger.

EMERGENCY BUTTON



CHANGING THE HANDLE FOR RIGHT/LEFT HAND USE

The handle on this hoist can be changed to suit right handed or left handed operators. In order to make the change, follow the following instructions to make the change in the handle.

⚠ CAUTION ; When removing and changing the handle, please be assured not to allow dust, dirt or foreign matter enter the hoist.

Procedure of making the change in the handle

1. Remove the hoist from its hanging position and dis-connect the air supply. Push the operating buttons to confirm that the hoist does not operate.
2. Remove the M5×14 Hex screws which hold the handle in place. Make sure the springs do not spring from under the handle when the hex screws are removed.
3. Remove the Hose nipple and Hex taper plug (3/8—18) from the handle.
4. As shown in the diagram bellow, situate the handle for Left or Right hand usage.
5. Re-assemble the Hose nipple and Hex taper plug (3/8—18) as instructed in section 3 above. Assemble the handle onto the hoist.
6. Assemble the 4—Hex screws (M5×14) in section 2 into the handle and onto the hoist. At this time do not forget to assemble the springs. Also remove any dirt from the packing and align the 4 holes in the handle with the hoist.
7. Apply air to the hoist and check for air leakage.
8. Hang the hoist in position and slowly check the Up and Down movement of the hoist.

⚠ WARNING : If the hoist shows air leakage or does not operate properly, immediately stop operating the hoist and stop the air flow to the hoist. Re-perform the above procedure as stated able. If the hoist still does not operate correctly contact your dealer or distributor.

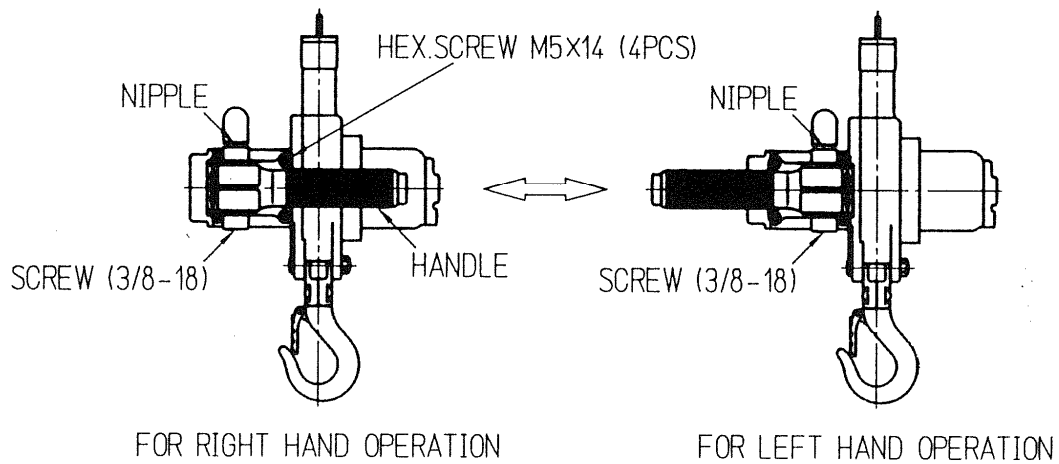


Diagram 9

⚠ WARNING : To operate the hoist safely, it is necessary to inspect the hoist regularly. When the hoist is in use, obey the regulations in the crane safety standards and perform the following inspections.

MAINTENANCE AND INSPECTION

DAILY INSPECTION

1. Inspection of Air pressure and Oil.

Confirm that the hoist is operating between 0.4~0.6 MPa air pressure. Also make sure the line oiler is operating correctly. If oil does not get to the motor, this will lead to early wear of the motor parts.

2. Inspect the hook and hook safety claw.

If the hook cannot rotate, when the chain is twisted, the load will rotate and this is hazardous.

Make sure that safety claw is working properly.

3. Inspection of the Wire Rope.

Check the wire rope for the following

- Is the wire rope lubricated.
- Is there signs of rust on the wire rope.
- Are there any strands broken.

If the wire rope is not lubricated properly, this will lead to premature wear of the wire.

4. Noise and smooth running

Immediately stop operating air hoist when noise or abnormal behavior occurred.

MONTHLY INSPECTION

1. Wire rope

Inspect wire rope according to maintenance chart in page 16.

When the dimensions are out of limits, stop using and replace with new chain.

2. Check Operation of brake

Check the operation of the brake. If the rated load slowly moves down, the operation of the hoist should be stopped and repairs should be performed. In this case, contact your dealer or distributor.

3. Hooks

Make sure that the hooks can rotate smoothly and do not have damage and deformation.

Hook safety claw should be able to work properly.

Check the dimension and clearance between hook and hook end piece according to maintenance chart in page 19. When they exceed limits, replace with new ones.

4. Check the Hoist

Check for loose bolts, rust on the hoist, paint removal or other damaged areas. If any of these problems are seen, repairs should be performed immediately.

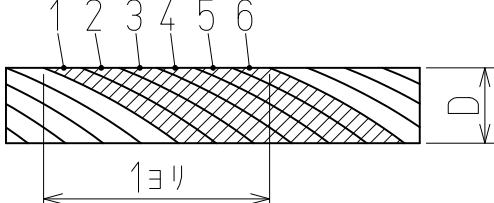
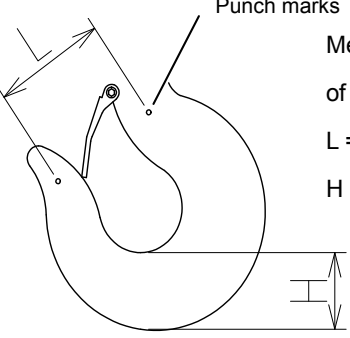
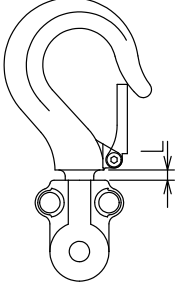
ANNUAL INSPECTION

1. The hoist should be disassembled and inspected once a year. (For details, contact your dealer or distributor.)
2. For repairs, contact your dealer or distributor.

STORAGE

1. Remove all debris or dirt from the hoist.
2. After using the hoist in order to prevent rust build up, apply about 10 cc of lubricating oil into the inlet of the hoist and operate the hoist for about 3~4 seconds.
3. To prevent dirt or debris from entering the inlet of the hoist, apply a plug storage.
4. To prevent rust, store the hoist in a dry place.

MAINTENANCE CHART

PART	BASIC DIMENSIONS	CONDITIONS FOR REPLACEMENT
Wire rope	 <p>Diagram showing a cross-section of a wire rope with 6 strands labeled 1 through 6. A dimension line below indicates the diameter of the rope.</p>	<p>Replace it with new one when...</p> <ul style="list-style-type: none"> • more than 11 strands are broken in a lay. • diameter is smaller than 3.7 mm, • kinked, deformed or corroded
Hook	 <p>Punch marks</p> <p>Measure brandnew dimensions of following points.</p> <p>L = _____</p> <p>H = _____</p>	<ul style="list-style-type: none"> • When the opening of the hook exceeds $L + 0.5\text{mm}$, replace the parts. • When H wore more than 1mm, replace it. • When the hook cannot be easily rotated. In this case repair or replace • Make sure the safety latch works properly
Hook Hook end piece	 <p>Diagram showing the hook and hook end piece assembly with a dimension line labeled L.</p>	<ul style="list-style-type: none"> • Replace both Hook and Hook end piece when L exceeds 2.1mm.

TROUBLE SHOOTING

⚠ WARNING : For dis-assembly or repairing the hoist, please contact your dealer or distributor before proceeding.

Item	Cause	Countermeasure
Poor lifting performance	* Lack of air pressure	* Check air pressure and consumption
	* Hose size too small	* Confirm air hose size
	* Brake is not opening fully	* Check with dealer
	* Lack of lubrication	* Supply lubrication to hoist
	* Wearing of vanes	* Check with dealer
Does not operate	* No air supply	* Check air line for bending of hose
	* Foreign material in motor	* Dealer must dis-assembly and remove
	* Brake is not opening	* Check with dealer
Air is leaking	* Damage to the packing or O-rings	* Have parts replace by dealer